



Ria ® Classic Panty Shields



Spec.No.: **D 1.6004**

Department: **TKE**

Date: **04.08.04**

CHANGE PROTOCOL

Page / Edition	replaces page / edition	Reason for Change
1-2 from 04.08.04	-----	New Technical Data Sheet.

Department	Date	Signature
Product Development Consumer Goods (TKE)	04.08.04	<i>i. A. Susanne Albet</i>

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1. General Product Description

The panty shields are anatomically shaped with an absorbent core made out of kraft pulp, nonwoven at the bodyside and a protective film. The absorbent core and the covering are fixed with hotmelt and the embossed lining with a special cloud pattern. The panty shields are fixed in underwear with an adhesive strip to prevent slipping.

2. Presentations

Size:	Normal	P25
	Normal Deo	P25
	Air permeable	P25

3. Product Characteristics

Material

Absorbent core	100% kraft pulp, bleached without elementary chlorine (ECF)
Top sheet covering	Polypropylene nonwoven, 20 g/m ²
Back sheet foil	
- Normal	Polyethylene film, white, 40 µm
- Normal Deo	Polyethylene film, white, 40 µm, with perfume
- Air permeable	Polypropylene nonwoven, thermal bonded, 30 g/m ²
Backing paper	Silicone paper, 41 g/m ²

Ria® Classic Panty Liners



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4. Product Requirements

Product weight

- Normal	2,1 g ± 10%
- Air permeable	1,9 g ± 10%
- Extra long air permeable	3,1 g ± 10%

Absorption time (of 1 ml blood substitute solution) max. 12 sec.

5. Labelling

9-digit code:

e.g.:

X	XXX	XXXXX
Year	Day of the year	Internal code

6. Packaging

Ria Classic Panty Shields are packed in folding boxes, transport carton acc. DIN, sealed with adhesive tapes, packed onto euro pallet.

Date: 04.08.04

i.A. Juchs

- Product Development Consumer Goods -